

Date: Monday, 3/19/2007 4:38:10 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SET SCREW
Job Number	: 31300		
Estimate Number	: 10331		
P.O. Number	: <i>N/A</i>	Part Number	: D2747
This Issue	: 3/19/2007 S.O. No. : <i>N/A</i>	Drawing Number	: D2747 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : PURCHASED PARTS	Drawing Revision	: B
Previous Run	: 30818	Material	: <i>N/A</i>
Written By	:	Due Date	: 3/30/2007 Qty: 200 Um: Each
Checked & Approved By	: <i>[Signature]</i> 07.03.20		
Comment	: Est: B 05.08.22 Reformat KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *3363*

3/8"-24 UNF SS Set Screw 7/8" to 1" long

Possible Supplier: McMaster Carr

P/N: 92311A639

Material release note required

*C207/03/20**(200)*

2.0	D2747	Set Screw
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Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)
 SET SCREW

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material release note is attached

EB 04/02/22 (200)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

J07/03/27

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

EB 04/03/28 (200)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 21/03/30

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 3/19/2007 4:38:11 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SET SCREW

Job Number: 31300

Part Number: D2747

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



208

Comment: FINAL INSPECTION/W/O RELEASE

FD07103/30

Job Completion



ce 07103/30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

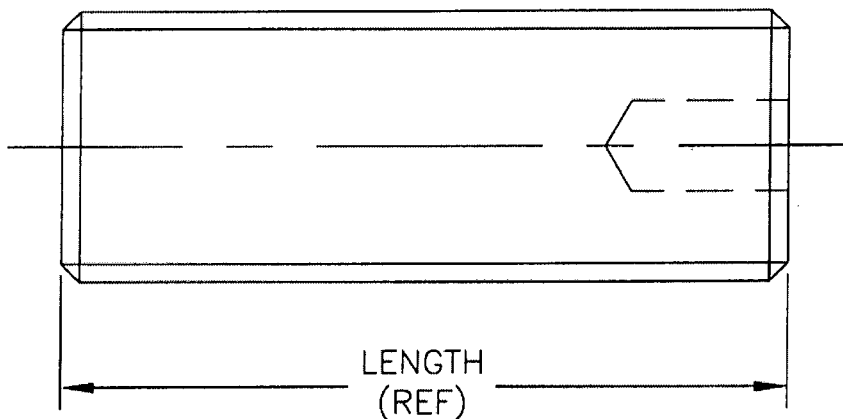
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN DS	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED 	APPROVED 	DRAWING NO. D2747	REV. B SHEET 1 OF 1
DATE 05.03.09		TITLE SET SCREW	SCALE NTS
A	98.08.26	NEW ISSUE	
B	05.03.09	REDRAWN, STAINLESS STEEL ONLY	

RELEASED
05.08.09



D2747 SET SCREW

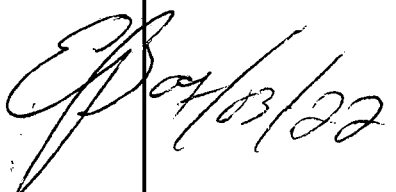
- 1) TYPE: HEX SOCKET HEAD SET SCREW
- 2) MATERIAL: STAINLESS STEEL
- 3) THREAD: 3/8"-24 UNF
- 4) LENGTH = 7/8" TO 1"
- 5) FINISH: NONE
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31300

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10	DART, AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ON AIN FINISHED GOODS LOCATION	K6A 1	YOUR PURCHASE ORDER NUMBER P000003363 Today's Date: 3/21/07	McMASTER-CARR 200 AURORA INDUSTRIAL PKWY AURORA OH 44202 IF THERE ARE ANY QUESTIONS ABOUT THIS SHIPMENT CONTACT OUR SALES DEPARTMENT (330)995-5500	PAGE 1 OF 1 MCM NUMBER 2448132-01
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Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1- 98-07 29-90	92311 A639	20 PK	18-8 SS CUP POINT SOCKET SET SCREW 5/8"-24 THREAD, 1" LENGTH PKG= 10 EA/PK 4	1	20 PK	20
2- 41	9610 K17	1 EA	MILITARY SPECIFICATION BRASS GROMMET KIT WITH TEETH, TRADE SIZE 1,48 GROMMETS, 9/32" HOLE SZ 1	2	1 EA	1
2-217	7309 T1	1 PK	POLYESTER BLEND SPONGE 6" X 3-1/2" X 1", YELLOW PKG= 6 EA/PK CERTIFICATE OF COMPLIANCE -McMaster-Carr certifies the items on your purchase order are supplied in accordance with the description and illustration in our catalog. Compliance Manager- Alberto Valedon	3	1 PK	1
						578